

PIPE & TUBE



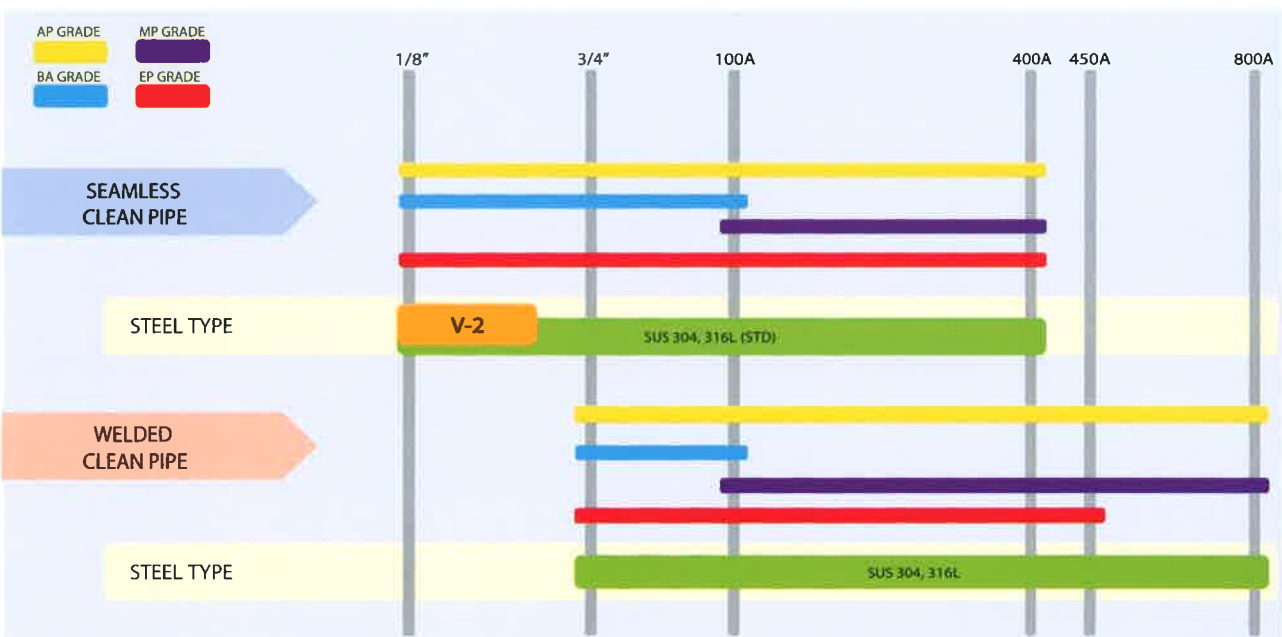
생산 품목 (Seamless, Weld)

- Stainless Steel Pipes
- Super Stainless Steel Pipes
- High Nickel Alloy Tubes
- High Quality Clean Pipes
- Stainless Steel Tubes Boiler and Heat Exchanger
- Sanitary Pipes

Surface Condition



Manufacturing Range



SIZE & INNER SURFACE

Tube & Pipe

Production Size							
Seamless Clean Pipe				Welded Clean Pipe			
Outer Diameter		Wall Thickness		Outer Diameter		Wall Thickness	
inches	mm	mm		inches	mm	mm	
1/8"	3.18		0.71				
1/4"	6.35		1.00				
3/8"	9.53		1.00				
1/2"	12.70	1.00	1.24				
3/4"	19.05	1.24	1.65				
1"	25.4		1.65	1"	25.4	1.24	
1 1/2"	38.1	1.65		1 1/2"	38.1	1.65	
2"	50.8	1.65		2"	50.8	1.65	
2 1/2"	63.5	1.65		2 1/2"	63.5	1.65	
3"	76.2	1.65		3"	76.2	1.65	
4"	101.6	2.1		4"	101.6	2.1	
5"	127.0	2.77		5"	127.0	2.77	
6"	152.4	2.77		6"	152.4	2.77	
8"	203.2	2.77		8"	203.2	2.77	
A size	mm	Sch5s	Sch10s	A size	mm	Sch5s	Sch10s
15A	21.7	1.65	2.1	15A	21.7	1.65	
20A	27.2	1.65	2.1	20A	27.2	1.65	
25A	34.0	1.65	2.8	25A	34.0	1.65	
32A	42.7	1.65	2.8	32A	42.7	1.65	
40A	48.6	1.65	2.8	40A	48.6	1.65	
50A	60.5	1.65	2.8	50A	60.5	1.65	
65A	76.3	2.1	3.0	65A	76.3	2.1	
80A	89.1	2.1	3.0	80A	89.1	2.1	
100A	114.3	2.1	3.0	100A	114.3	2.1	
125A	139.8	2.8	3.4	125A	139.8	2.8	3.4
150A	165.2	2.8	3.4	150A	165.2	2.8	3.4
200A	216.3	2.8	4.0	200A	216.3	2.8	4.0
250A	267.4	3.4	4.0	250A	267.4	3.4	4.0
300A	318.5	4.0	4.5	300A	318.5	4.0	4.5
350A	355.6	4.0	5.0	350A	355.6	4.0	5.0
400A	406.4	4.5	5.0	400A	406.4	4.5	5.0
450A	457.2	4.5	5.0	450A	457.2	4.5	5.0
				500A	508.0	5.0	5.5
				550A	558.8	5.0	5.5
				600A	609.6	5.5	6.5
				700A	711.2	5.5	8.0
				800A	812.8		8.0

Inner Surface Roughness Assurance Value		
AP Grade	BA Grade (MP Grade)	EP Grade
Ry ≤ 25μm Ra ≤ 100μinch	Ry ≤ 4.5μm	Ry ≤ 1.0μm
	Ry ≤ 3.0μm Ra ≤ 15μinch	Ry ≤ 0.5μm Ra ≤ 10μinch
Ry ≤ 25μm Ra ≤ 100μinch	Ry ≤ 4.0μm Ra ≤ 20μinch	
	Ry ≤ 25μm Ra ≤ 100μinch	Ry ≤ 3.0μm Ra ≤ 15μinch
Ry ≤ 4.0μm Ra ≤ 20μinch		

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